

What is claimed is:

- 1 1. An microelectronic device, comprising:
2 a semiconductor substrate; and
3 a nitridized hydroxy-silicate layer.

- 1 2. The microelectronic device of Claim 1, wherein the nitridized hydroxy-
2 silicate layer comprises a silicon oxynitride.

- 1 3. The microelectronic device of Claim 2, wherein the silicon oxynitride is a
2 material in accordance with the expression $\text{SiO}_x\text{N}_{(4-2x)/3}$ where $0 \leq x \leq 2$.

- 1 4. The microelectronic device of Claim 2, wherein the silicon oxynitride has a
2 thickness less than approximately 7 angstroms.

- 1 5. The microelectronic device of Claim 2, wherein the semiconductor
2 substrate comprises a silicon wafer.

- 1 6. The microelectronic device of Claim 4, further comprising a gate electrode
2 disposed over the silicon oxynitride layer.

1 7. The microelectronic device of Claim 6, further comprising a pair of
2 source/drain terminals disposed in the semiconductor substrate, substantially
3 adjacent to the gate electrode.

1 8. A field effect transistor, comprising:
2 a gate electrode;
3 a pair of source/drain terminals disposed in a substrate, substantially
4 adjacent the gate electrode; and
5 a gate dielectric disposed between the gate electrode and the substrate,
6 the gate dielectric comprising a silicon oxynitride layer less than or equal to
7 approximately 7 angstroms.

1 9. A method of forming a dielectric layer on a surface of a substrate, the
2 method comprising:
3 passivating the surface of the substrate; and
4 nitridizing the passivated surface.

1 10. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises forming a hydroxy-silicate layer.

1 11. The method of Claim 10, wherein the hydroxy-silicate layer is a material in
2 accordance with the expression $(\text{SiO}_{2-x})_n(\text{OH})_{2x}n\text{H}_2\text{O}$ where $0 \leq x \leq 1$, $n \geq 0$.

1 12. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with a base and treating the surface with an acid.

1 13. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises:

3 subjecting the wafer to a bath in deionized water at approximately 24°C
4 for approximately 200 seconds;

5 subjecting the wafer to a 5:1:1 solution of $\text{H}_2\text{O}:\text{H}_2\text{O}_2:\text{NH}_4\text{OH}$ at
6 approximately 24°C for approximately 10 minutes;

7 rinsing the wafer with deionized water at approximately 24°C for
8 approximately 315 seconds;

9 subjecting the wafer to a bath in a 5:1:1 solution of $\text{H}_2\text{O}:\text{H}_2\text{O}_2:\text{HCl}$ at
10 approximately 24°C for approximately 10 minutes; and

11 rinsing the wafer with deionized water at approximately 24°C for
12 approximately 315 seconds.

1 14. The method of Claim 9, further comprising drying the wafer after
2 passivating the surface.

1 15. The method of Claim 14, wherein drying comprises subjecting the wafer to
2 an isopropyl alcohol vapor jet at approximately 80°C for approximately 10
3 minutes.

1 16. The method of Claim 14, wherein drying comprises exposing to the wafer
2 to a pressure that is less than atmospheric pressure.

1 17. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with phosphoric acid.

1 18. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with sulfuric acid and hydrogen peroxide.

1 19. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with ammonium hydroxide, hydrogen peroxide
3 and water.

1 20. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with nitric acid.

1 21. The method of Claim 9, wherein passivating the surface of the substrate
2 comprises treating the surface with ozonated water.

1 22. A method of making a field effect transistor, comprising:
2 forming an oxide layer on a substrate;
3 removing the oxide layer;
4 forming a hydroxy-silicate layer on the surface of the substrate at
5 temperature approximately equal to 24°C;
6 converting the hydroxy-silicate layer to a silicon oxynitride layer;
7 forming a gate electrode layer over the oxynitride layer;
8 patterning the gate electrode layer to form a gate electrode; and
9 forming source/drain terminals substantially adjacent the gate electrode.

1 23. The method of Claim 22, wherein the silicon oxynitride layer is less than
2 approximately 7 angstroms.

1 24. The method of Claim 22, wherein converting the hydroxy-silicate layer to
2 the oxynitride layer comprises plasma nitridation.

1 25. The method of claim 24, wherein plasma nitridation comprises placing the
2 substrate in a parallel plate plasma chamber with a plate spacing in the range of
3 200 to 1000 mils, an RF power in the range of 300 to 600W, a gas flow in the
4 range of 0.5 to 3 liters/minute of N₂, a pressure in the range of 1 to 5 Torrs, at a
5 temperature in the range of 200 to 500 °C, for the range of 10 to 90 seconds.

- 1 26. The method of Claim 22, wherein converting the hydroxy-silicate layer to
- 2 the oxynitride layer comprises rapid thermal nitridation using NH₃ for
- 3 approximately 30 seconds at approximately 900°C.